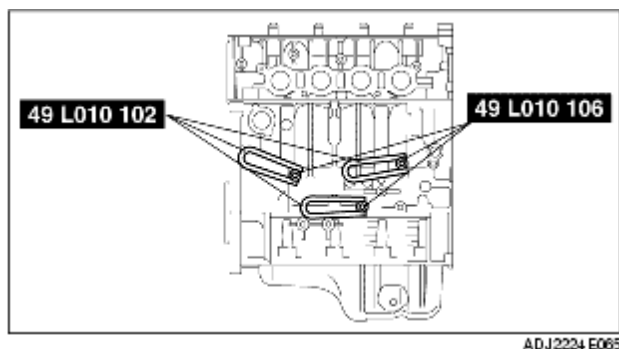


ENGINE MOUNTING/DISMOUNTING

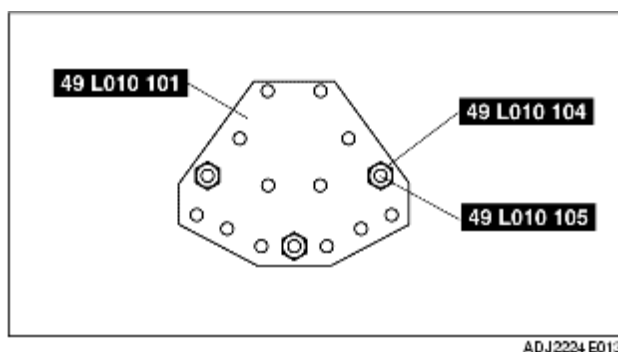
B3E011012040E02

MOUNTING

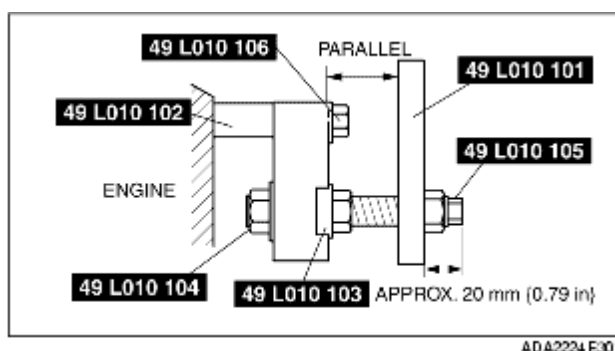
1. Install the **SSTs** (arms) to the specified position as shown, and hand-tighten the **SST** bolts.



2. Assemble the **SSTs** (bolts, nuts, and plate) to the specified position as shown.



3. Assemble the **SSTs** (arms and bolts) in Step 1 to the **SSTs** (bolts, nuts, and plate) in Step 2.
4. Adjust the bolts so that approx. **20 mm {0.79 in}** of thread is exposed from the side of the plate.



5. Adjust the bolts and nuts so that the plate and arms are parallel.
6. Mount the engine on the **SST**.

Warning

- The self-locking brake system of the engine stand may not be effective when the engine is held in an unbalanced position. This could lead to sudden, rapid movement of the engine and the mounting stand handle causing serious injury. Never keep the engine in an unbalanced position, and always hold the rotating handle firmly when turning the engine.

7. Remove the oil drain plug and drain the engine oil.

8. Install the drain plug and a new washer.

Tightening torque

29.4-41.2 N·m {3.00-4.20 kgf·m, 21.7-30.3 ft·lbf}

DISMOUNTING

1. Dismount in the reverse order of mounting.